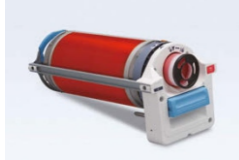


Optional Accessories



RISO SF Drum



RISO Auto Document Feeder VII



Job Separator IV; NIII



RISO Key Card Counter IV; N



Card Feed Kit

- IC Card Reader Activation Kit RG
- RISO Printer driver for Macintosh

**RISO iQualitySystem™**

The RISO i Quality mark indicates a RISO product compatible with the RISO i Quality System.

RISO INK F Type Color (1000 ml)

RISO MASTER F Type (A3: 220 sheets)      RISO INK F Type (1000 ml)

Specifications

<b>Master Making/Printing Methods</b>		High-speed digital master-making/Fully automatic printing
<b>Original Type</b>		Book or sheet
<b>Master Making Time*1</b>	<b>Quick Master Making mode</b>	- Approx. 14 seconds (A4, long-edge feed) - Approx. 18 seconds (A4, short-edge feed)
	<b>Normal master making mode</b>	- Approx. 16 seconds (A4, long-edge feed) - Approx. 20 seconds (A4, short-edge feed)
<b>Resolution</b>	<b>Scanning</b>	600 dpi × 600 dpi
	<b>Printing</b>	300 dpi × 600 dpi (600 dpi × 600 dpi : Perforation density on the master)
<b>Maximum Scanning Area</b>		297 mm × 432 mm
<b>Print Paper Weight</b>		46 gsm to 157 gsm
<b>Print Paper Size</b>		100 mm × 148 mm to 310 mm × 432 mm
<b>Maximum Printing Area</b>		291 mm × 413 mm
<b>Paper Feed Tray Stacking Capacity</b>		1000 sheets*2, stacking height of 110 mm or lower
<b>Paper Receiving Tray Stacking Capacity</b>		1000 sheets*2, stacking height of 110 mm or lower
<b>Print Speed</b>		5 levels: 60, 80, 100, 120 and 130 ppm
<b>Print Position Adjustment</b>		Horizontal: ±15 mm, Vertical: ±10 mm
<b>Image Processing Mode</b>		Line, Photo, Duo, Pencil
<b>Print Reproduction Ratio</b>		Zoom: (50% to 200%), Free, 100% reduction ratio, 3 levels of enlargement (141%, 122%, 116%), 4 levels of reduction (94%, 87%, 82%, 71%)
<b>User Interface</b>		LCD panel
<b>Functions</b>		Original Scanning mode, Scanning Level, Enlargement/Reproduction, Dot Process, 2-Up, Book, Ink Saving, Quick Master Making, ADF-Semi-Auto*4, Speed, Density, Print Position, Program A/B, Job Separation*5, Idling, Confidential, Meter Display, Count Report Output, Proof, Direct Printing, USB Flash-via-Printing, Auto Sleep Setting, Auto Power-OFF Setting, ECO mode, RISO iQuality System
<b>Ink Supply</b>		Full automatic (1000 ml/cartridge)
<b>Master Supply/Disposal</b>		Full automatic (A3: approx. 220 sheets per roll)/Disposal capacity: approx. 100 sheets
<b>Power Source</b>		AC 100-240 V, 50-60 Hz <3.4-1.6 A>
<b>Power Consumption</b>	<b>Standard</b>	Max.: 300 W, Ready: 20 W or lower, Sleep: 5 W or lower, Power-OFF: 0.5 W or lower
	<b>Optional Accessories Connected*4</b>	Max.: 315 W, Ready: 30 W or lower, Sleep: 10 W or lower, Power-OFF: 0.5 W or lower
<b>Dimensions (W×D×H)</b>	<b>In use</b>	1415 mm × 670 mm*5 × 1065 mm*6
	<b>In storage</b>	780 mm × 670 mm*5 × 1065 mm*6
<b>Required Space (W×D×H)</b>		1415 mm × 1240 mm × 1515 mm*6
<b>Weight</b>		100 kg*7
<b>Safety Information</b>		IEC-60950-1 compliant, indoor, pollution degree 2*8, at altitudes of 2000 m or lower

1 Measurement value when set to 100% reproduction ratio.  
 2 When using the following weight of paper: 64 gsm to 80 gsm  
 3 Optional accessories required.  
 4 When all the following optional accessories are installed, Auto Document Feeder, Job Separator, Key/Card Counter.  
 5 The depth does not include the stabilizers for the stand.  
 6 The height includes the stand.  
 7 The weight does not include the ink, master roll, and stand.  
 8 The pollution degree of the usage environment due to dirt and dust in the air. Degree "2" corresponds to a general indoor environment.  
 Notes: The specifications are subject to change without prior notice.



Product Video

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**Speed Forward**  
*A new standard of performance that exceeds your expectations*

**RISO SF5330**

A3  
PRINT AREA

130 PPM  
SPEED

D600  
DPI  
RESOLUTION

DIRECT PRINT  
FROM PC

FLASH DRIVE  
PRINTING

“Since print volume is normally very large, time and costs are major concerns.”

## RISO offers outstanding productivity through high speed and low cost.

### High-speed 130 ppm printing

Achieving 1000 pages printed in approx. 8 minutes. This surprisingly rapid rate will efficiently support your heavy paperwork requirements.



### Quick Master Making mode **NEW**

A new function, speed priority mode, shortens the master-making time while still maintaining high image quality.

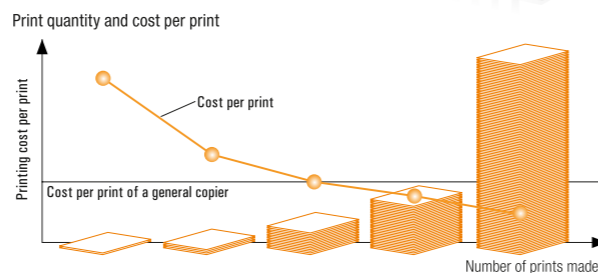
### Easily adjustable receiving tray **Improved**

The receiving tray can be adjusted easily with a click feeling for each standard paper size. Improved design allows printed papers to settle in an orderly way for smooth pickup.



### Overwhelmingly economical print costs

The SF series makes prints from a master. As a result, the more pages generated from each master the lower the cost per print, making it highly economical for medium- to high-volume printing.



### Versatile paper handling capability

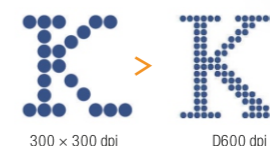
The SF series plays multiple roles, accepting a wide range of paper types such as recycled paper, coarse paper, cards and envelopes.

“We don’t want to compromise the beauty of the finish.”

## Images and text can be printed with outstanding quality.

### High image quality D600 dpi printing **Improved**

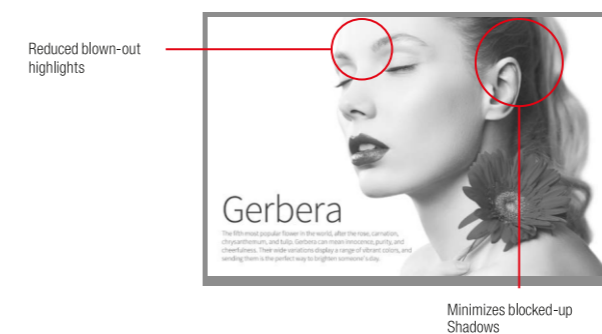
Improved resolution for both scanning and printing. This achieves sharp and clear output with the highest image quality.



### Enhanced features for clearer output

Improved image-processing function **Improved**  
Decreases image deterioration through improved image processing, delivering clearer output.

- Minimizes blocked-up shadows through enhanced gamma correction
- Sharp outlines with contour enhancement achieved



### High scanning quality **NEW**

The newly designed scanner attains smooth tonal gradation even with photo images.

- Reduced blown-out highlights via equalized dot description

### Other various functions for optimum output

- Auto base control
- Tone smooth function
- Four image-processing modes: Line, Photo, Duo, and Pencil

### Ink color variations

21 standard colors plus 50 custom colors are available. A wide range of printing colors can meet the needs of a variety of print jobs.



“Aren’t digital printers difficult to operate?”

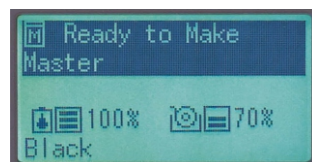
## No need to worry. Operation is easy for everyone.

### Redesigned control panel **Improved**

New, easy-to-use control panel provides intuitive operation.

### Easy-to-use LCD panel **NEW**

The information on the 128 × 64 dot LCD panel can be easily viewed, and it also shows the residual capacity of supplies to prevent an out-of-stock situation occurring.



### Various printing options

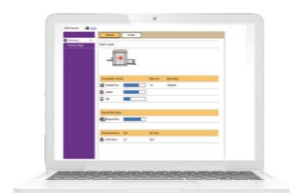
The SF series offers various ways of printing, depending on your specific requirements.

- Standard equipment of PC-I/F
- Direct printing from a USB flash drive



### RISO console **NEW**

The total management system improves convenience by integrating applications in one place. Product, consumables and system information can all be checked easily on your PC.



“Ecology is an important concern to us all.”

## We strongly care about global environmental issues as well.

### Eco-friendly

The SF series consumes 1/10th the energy, compared with energy star guidelines.

- ENERGY STAR<sup>®</sup> qualified and RoHS certified
- Complies with the ErP directive in Europe
- Consumes less power and produces less heat
- Energy-saving system



### Rice bran oil ink **NEW**

The rice bran oil ink contributes to environment sustainability. Rice bran, which would be otherwise wasted, is a raw material with no VOCs, so after the oil is extracted for the ink. It can subsequently be used as fertilizer or animal feed.

